Technical belt data sheet

Pletex EM 10/2 0+30 red



Article code 513818

General information	
Product group	Synthetic belts
Market segment	Paper, Cardboard, General handling
Main features	High friction, Thermoplastic
Belt support	Slider bed, Rollers, Flat

Belt construction					
Fabric tension layer	polyester	stable	2-ply		
Topside	Pletex TPB	smooth	red		
Bottomside	fabric	low friction			

Characteristics	
Foodgrade (FG)	no
Antistatic (AS)	no
High conductive (HC)	no
Flame retardant (FR)	no
ATEX approval	no

Technical belt data					
Hardness topside	according to DIN 53505	35A	shore		
Force at 1% elongation	according to ISO 21181	10.0	N/mm	56.00	lbs./in.
Belt thickness	internal AB method KV.002	5.30	mm	0.209	in.
Weight	internal AB method KV.004	6.10	kg/m²	1.249	lbs./ft.2
Thickness top cover		3.60	mm	0.142	in.
Temperature range		-15 to 80	°C	5 to 176	°F
Temperature range short		-15 to 100	°C	5 to 212	°F
Min. pulley diameter flexing		50.0	mm	1.969	in.
Min. pulley diameter back flexing		50.0	mm	1.969	in.
Standard belt width		2000	mm	78.74	in.
Maximum belt width		3000	mm	118.11	in.

Endless instructions

Hot splicing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperatures and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

Additional information

The information applies at approx. 20°C (68°F). Keep the belt tension to a minimum for maximum belt and conveyor life. Stated is the belt temperature. The allowable product temperature may vary.

The pulley diameters are valid for a hot spliced belt and at the indicated belt force. Depending on the splice and working conditions (e.g. temperature), different pulley diameters may be possible or necessary. When fasteners are used the minimum diameters are increased by approx. 50%.

Consult our specialists for available profiles and accessories.

Because of continuous development, the presented data is subject to alteration. This data replaces that included in previous publications. Ammeraal Beltech excludes any liability for the incorrect use of the above stated information. Subject to the general terms and conditions of sale and delivery, as applied by its operating companies, are all activities performed and services rendered by Ammeraal Beltech.

© Ammeraal Beltech
Printed:
Edited: